

Technical Datasheet
7 in 32 lb/ft TX25NP-80 (UNS S32750, 80 ksi)

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

Nominal OD	7.000 in
Nominal ID	6.094 in
Min. Yield Strength	80 ksi
Min. Compression Yield Strength (80% asymmetry ratio)	64 ksi
Nominal Wall Thickness	0.453 in
Minimum Wall Thickness	87.5 %
Drift	6.000 in

CONNECTION PROPERTIES

Coupling OD (nominal)	7.732 in
Coupling ID (nominal)	6.055 in
Make-up Loss	4.954 in
Coupling Length	11.339 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCE

Tensile Yield Load	746 klb
Compression Yield Load	746 klb
Internal Yield Pressure	9 060 psi
External Pressure Resistance	8 600 psi
Max. Bending with Sealability	38 °/100 ft
Max. Structural Bending	52 °/100 ft
Max. Load on Coupling Face	482 klb

TORQUE VALUES

Minimum Make-up torque	17 250 ft-lb
Optimum Make-up torque	19 170 ft-lb
Maximum Make-up torque	21 090 ft-lb
Minimum Shoulder Torque	960 ft-lb
Maximum Shoulder Torque	13 420 ft-lb
Maximum Operational Torque	24 280 ft-lb

Box end finish: Cu-Plating Pin end finish: SS Bead Blasting Lubrication: API-Modified

